

LED HTLLC

HYPER-THIN LED 1206
h = 0.35 mm low current

GAD Elektronik-Komponenten Vertriebs GmbH

Gewerbering 11
D-68723 Plankstadt

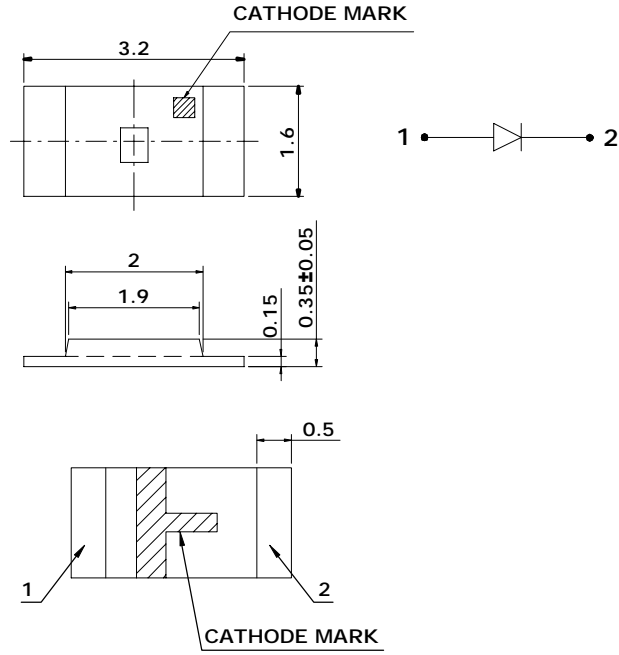
Telefon: +49(0)6202-92626-0
Fax: +49(0)6202-92626-22

e-mail: info@g-a-d.de
www.gad-komponenten.de



HTLLC-1206V5RC-02

UNIT:MM
TOLERANCE:±0.15



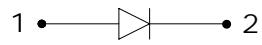
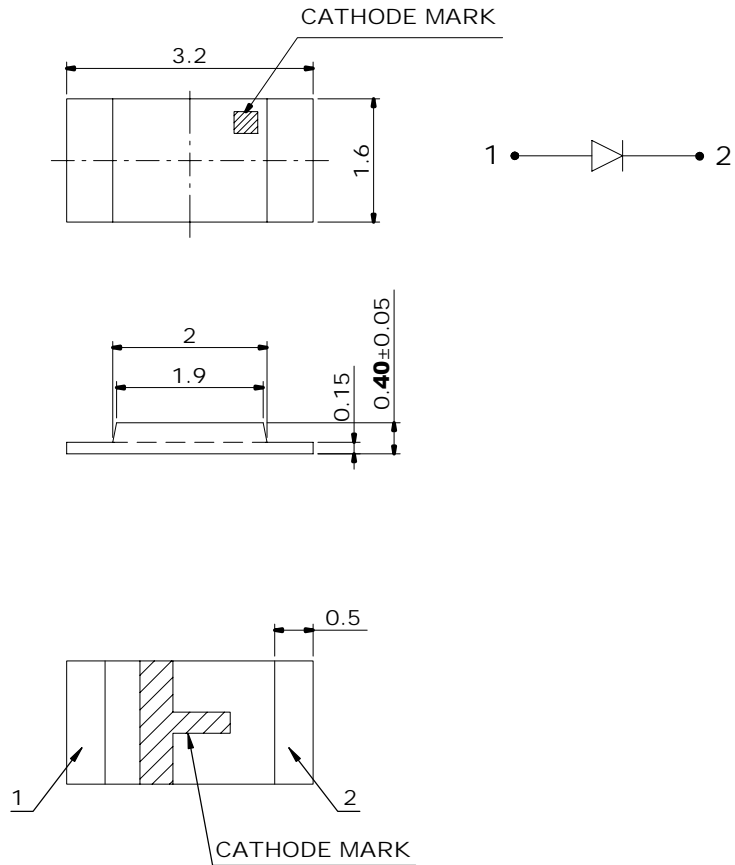
VF (IF=2mA)	
V2	1.6~1.8V
V3	1.8~2.0V
V4	2.0~2.2V
V5	2.2~2.4V

MEET_SS00259_STANDARD	Emitting Color	Material	Lens Type	Iv (IF=2 mA)		Viewing Angle
				MIN (mcd)	TYP (mcd)	
Part No.						2 θ 1/2
HTLLC-1206V5RC-02	Brightness Red	AlGaInP	Water Clear	4.5	12	110°

APPROVE:	CHECKED:	DRAWN:	DATA NO:	SCALE:
Kang Zhen Dong	Kang Zhen Dong	Guo Li	P-M-ES-XF015-HL-01	20:1
				DATE:
				2009/10/29

HTLLC-1206V5RC

UNIT:MM
TOLERANCE:±0.15

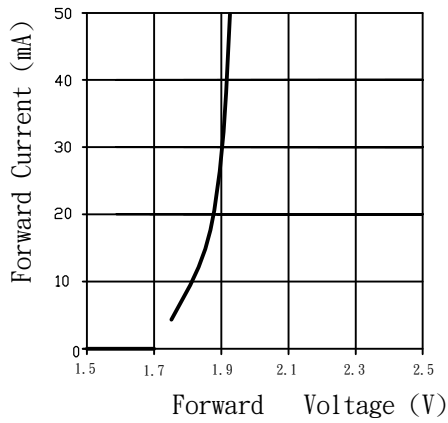


MEET_SS00259_STANDARD Part No.	Emitting Color	Material Material	Lens Type	I _v (I _F = 20mA)		Viewing Angle 2 θ 1/2
				MIN (mcd)	TYP (mcd)	
HTLLC-1206V5RC	Brightness Red	AlGaInP	Water Clear	110	250	120°

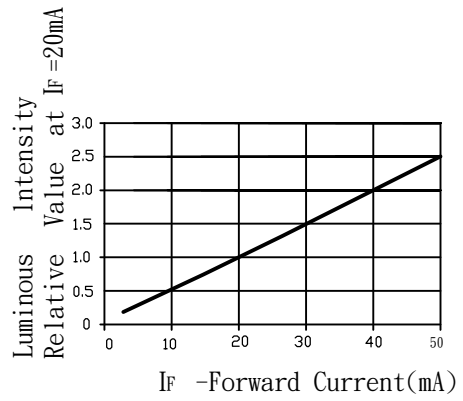
APPROVE:	CHECKED:	DRAWN:	DATA NO:	SCALE:
			P-M-ES-AJ040-HL-01	20:1
				DATE: 2009/02/10

Absolute maximum ratings (TA=25 °C)		V5R Red (AlGaInP)	Unit
Reverse voltage	V_R	5	V
Forward current	I_F	30	mA
Forward current(Peak) 1/10 Duty Cycle,0.1ms Pulse Width	I_{FP}	150	mA
Power dissipation	P_d	78	mW
LED LAMPS:			
Operating temperature	T_{OP}	-40~+85	°C
Storage temperature	T_{ST}	-40~+85	°C
LED DISPLAYS:			
Operating temperature	T_A	-40~+85	°C
Storage temperature	T_{STG}	-40~+85	°C

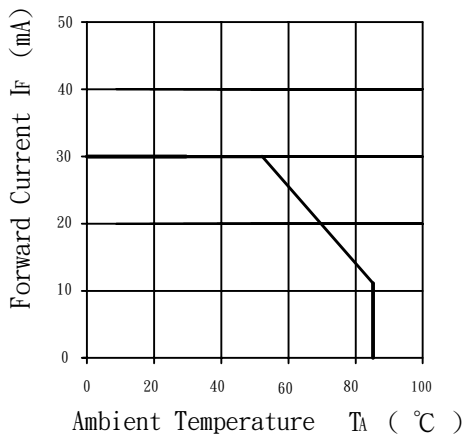
Operating characteristics (TA=25 °C)		V5R Red (AlGaInP)	Unit
Forward voltage(typ.) $I_F = 20\text{mA}$	V_F	2.4	V
Forward voltage(max.) $I_F = 20\text{mA}$	V_F	2.6	V
Reverse current(max.) $V_R = 5\text{V}$	I_R	10	uA
Wavelength at dominant emission(typ.) $I_F = 20\text{mA}$	λ_D	630	nm
Wavelength at peak emission(typ.) $I_F = 20\text{mA}$	λ_P	650	nm
Spectral line half-width $I_F = 20\text{mA}$	$\Delta \lambda$	22	nm
Capacitance $V_F = 0\text{V}, f = 1\text{MHz}$	C	25	pF



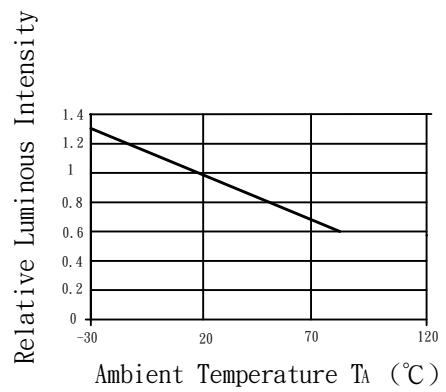
Forward Current Vs. Forward Voltage



Luminous Intensity Vs. Forward Current



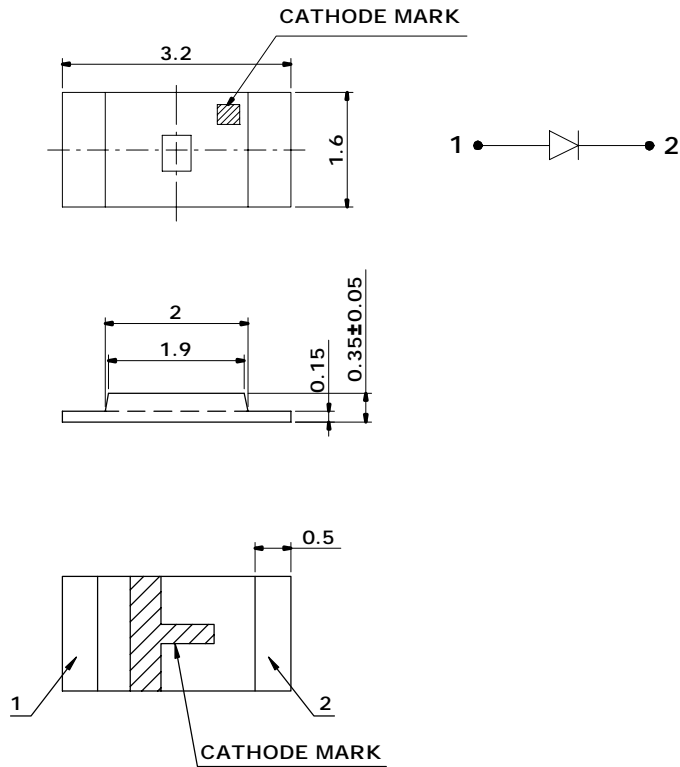
Forward Current Derating Curve



Luminous Intensity Vs. Ambient Temperature

HTLLC-1206Q7EC-02

UNIT:MM
TOLERANCE:±0.15



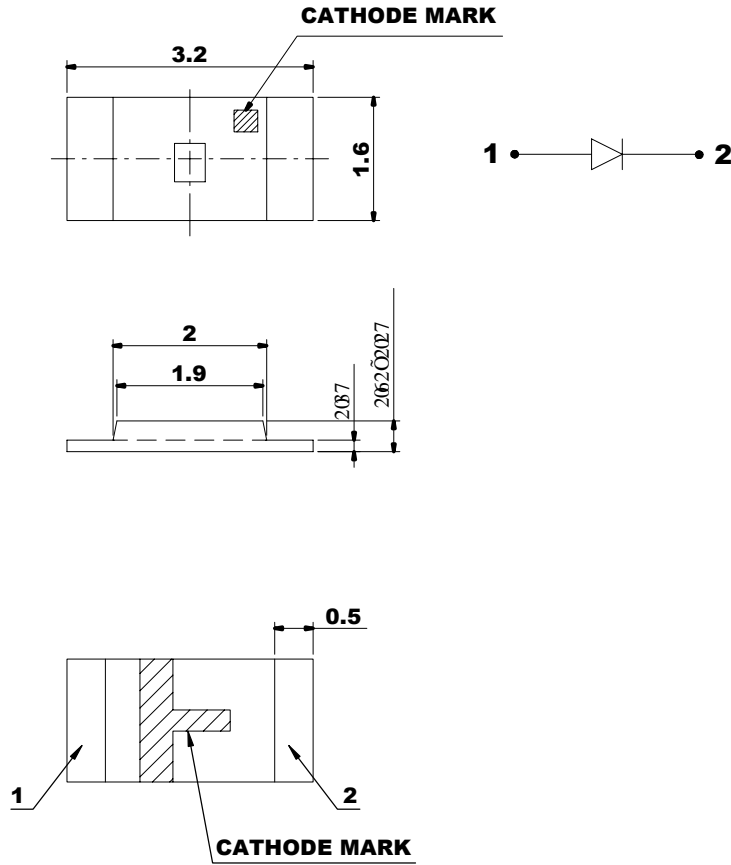
V2	1.6~1.8V
V3	1.8~2.0V
V4	2.0~2.2V
V5	2.2~2.4V

MEET_SS00259_STANDARD	Emitting Color	Material	Lens Type	Iv (IF = 2 mA)		Viewing Angle
				MIN (mcd)	TYP (mcd)	
Part No.						2 θ 1/2
HTLLC-1206Q7EC-02	Super Orange	AlGaInP	Water Clear	15	30	120°

APPROVE:	CHECKED:	DRAWN:	DATA NO:	SCALE:
Kang Zhen Dong	Kang Zhen Dong	GUO Li	P-M-ES-XF013-HL-01	20:1
				DATE:
				2009-09-15

HTLLC-1206Q7EC

UNIT:MM
TOLERANCE:±0.15

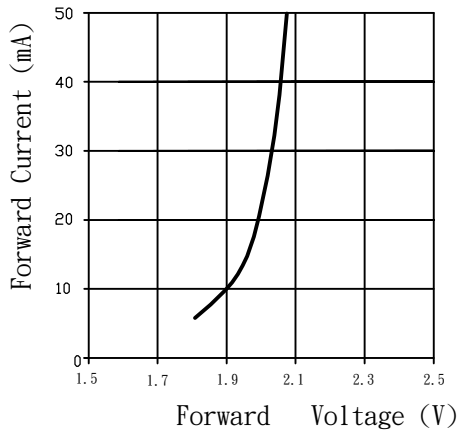


MEET_SS00259_STANDARD	Emitting Color	Material	Lens Type	I _v (I _F = 20mA)		Viewing Angle 2 θ 1/2
				MIN (mcd)	TYP (mcd)	
Part No.						
HTLLC-1206Q7EC	Super Brightness Orange	AlGaInP	Water Clear	150	270	120°

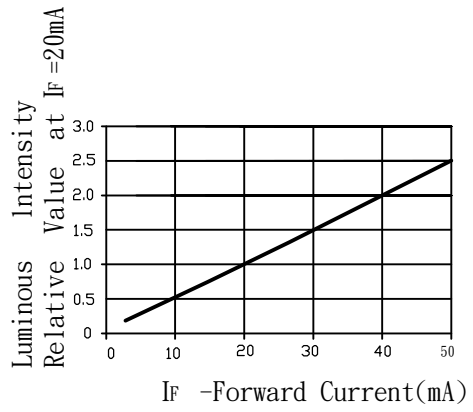
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				DATE: 2009/02/02

Absolute maximum ratings (TA=25°C)		Q7E (AlGaInP)	Orange	Unit
Reverse voltage	V_R	5		V
Forward current(max.)	I_F	50		mA
Forward current(Peak) 1/10 Duty Cycle,0.1ms Pulse Width	I_{FP}	100		mA
Power dissipation(avg.)	P_d	130		mW
LED LAMPS:				
Operating temperature	T_{OP}	-40~+85		°C
Storage temperature	T_{ST}	-40~+85		°C
LED DISPLAYS:				
Operating temperature	T_A	-40~+85		°C
Storage temperature	T_{STG}	-40~+85		°C

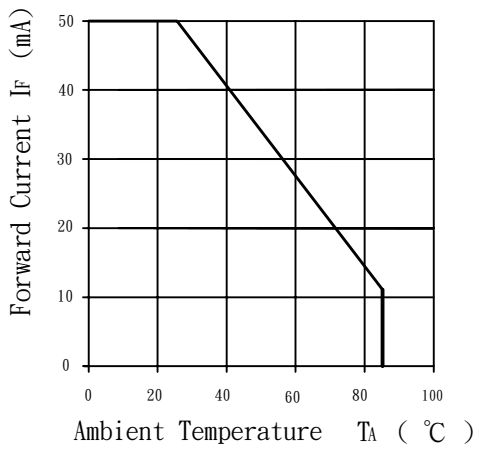
Operating characteristics (TA=25°C)		Q7E (AlGaInP)	Orange	Unit
Forward voltage(typ.) $I_F = 20\text{mA}$	V_F	2.0		V
Forward voltage(max.) $I_F = 20\text{mA}$	V_F	2.6		V
Reverse current(max.) $V_R = 10\text{V}$	I_R	10		uA
Wavelength at dominant emission(typ.) $I_F = 20\text{mA}$	λ_D	624		nm
Wavelength at peak emission(typ.) $I_F = 20\text{mA}$	λ_P	632		nm
Spectral line half-width $I_F = 20\text{mA}$	$\Delta \lambda$	20		nm
Capacitance $V_F = 0\text{V}$, $f = 1\text{MHz}$	C	25		pF



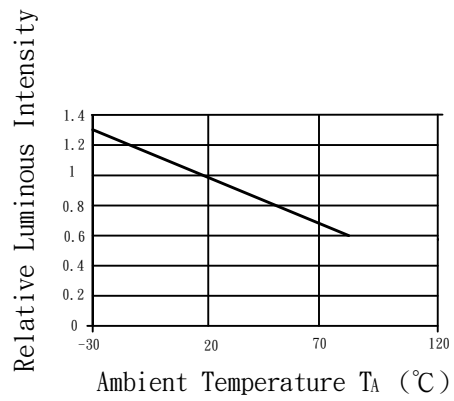
Forward Current Vs. Forward Voltage



Luminous Intensity Vs. Forward Current



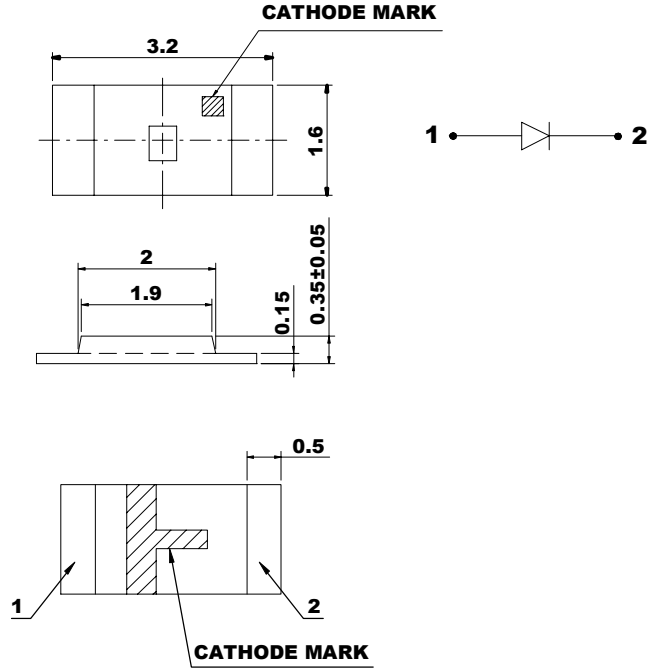
Forward Current Derating Curve



Luminous Intensity Vs. Ambient Temperature

HTLLC-1206S5YC-02

**UNIT:MM
TOLERANCE:±0.15**



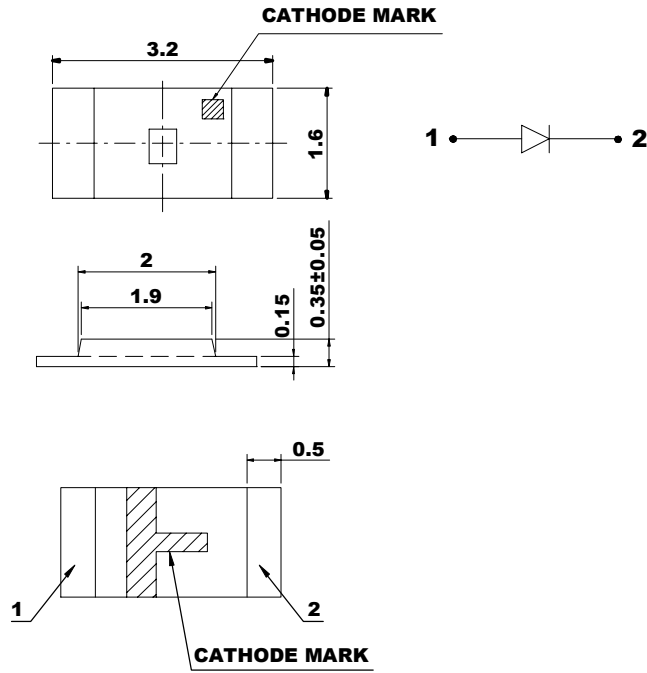
VF (IF=2mA)	
V2	1.6~1.8V
V3	1.8~2.0V
V4	2.0~2.2V
V5	2.2~2.4V

MEET_SS00259_STANDARD	Emitting Color	Material	Lens Type	Iv (IF = 2 mA)		Viewing Angle 2 θ 1/2
				MIN (mcd)	TYP (mcd)	
Part No. HTLLC-1206S5YC-02	Brightness Yellow	AlGaInP	Water Clear	8.5	18	120°

APPROVE: Kang Zhen Dong	CHECKED: Kang Zhen Dong	DRAWN: Guo Li	DATA NO: P-M-ES-XF014-HL-01	SCALE: 20:1
				DATE: 2009/10/29

HTLLC-1206S5YC

UNIT:MM
TOLERANCE:±0.15

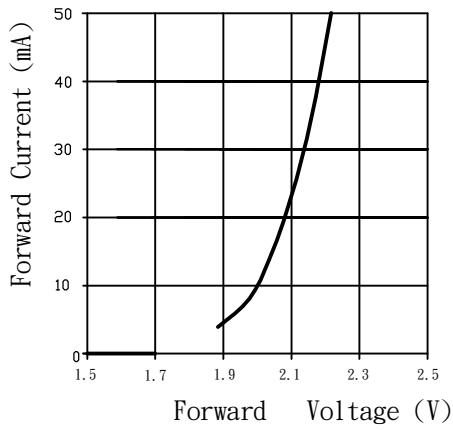


MEET_SS00259_STANDARD	Emitting Color	Material	Lens Type	Iv (IF = 20 mA)		Viewing Angle
				MIN (mcd)	TYP (mcd)	
Part No.						2 θ 1/2
HTLLC-1206S5YC	Brightness Yellow	AlGaInP	Water Clear	110	250	120°

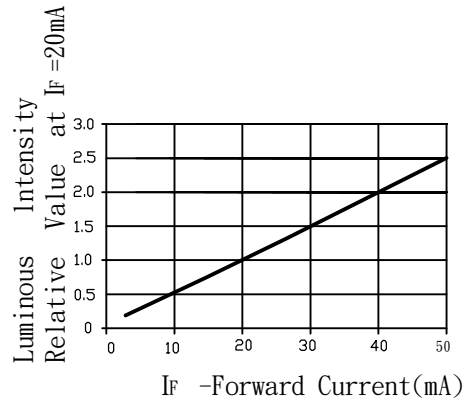
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Kang Zhen Dong	Kang Zhen Dong	Guo Li	P-M-ES-XF014-HL-01	20:1
				DATE:
				2009/10/29

Absolute maximum ratings (TA=25 °C)		S5Y Yellow (AlGaInP)	Unit
Reverse voltage	V _R	5	V
Forward current	I _F	30	mA
Forward current(Peak) 1/10 Duty Cycle,0.1ms Pulse Width	I _{FP}	100	mA
Power dissipation	P _d	78	mW
LED LAMPS:			
Operating temperature	T _{OP}	-40~+85	°C
Storage temperature	T _{ST}	-40~+85	°C
LED DISPLAYS:			
Operating temperature	T _A	-40~+85	°C
Storage temperature	T _{STG}	-40~+85	°C

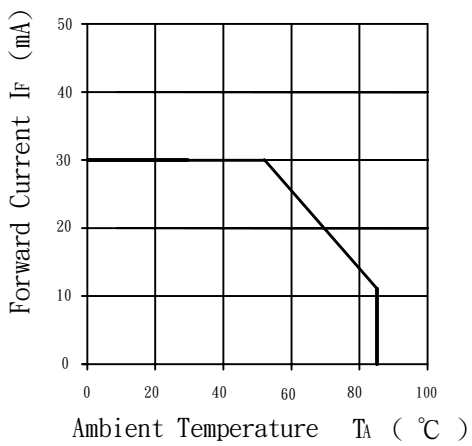
Operating characteristics (TA=25 °C)		S5Y Yellow (AlGaInP)	Unit
Forward voltage(typ.) I _F =20mA	V _F	2.0	V
Forward voltage(max.) I _F =20mA	V _F	2.6	V
Reverse current(max.) V _R =5V	I _R	10	uA
Wavelength at dominant emission(typ.) I _F =20mA	λ _D	590	nm
Wavelength at peak emission(typ.) I _F =20mA	λ _P	592	nm
Spectral line half-width I _F =20mA	Δλ	20	nm
Capacitance V _F =0V ,f =1MHz	C	33	pF



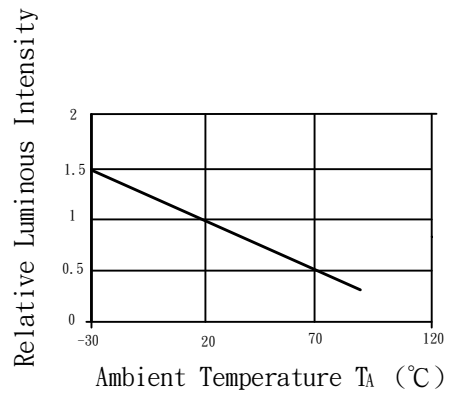
Forward Current Vs. Forward Voltage



Luminous Intensity Vs. Forward Current



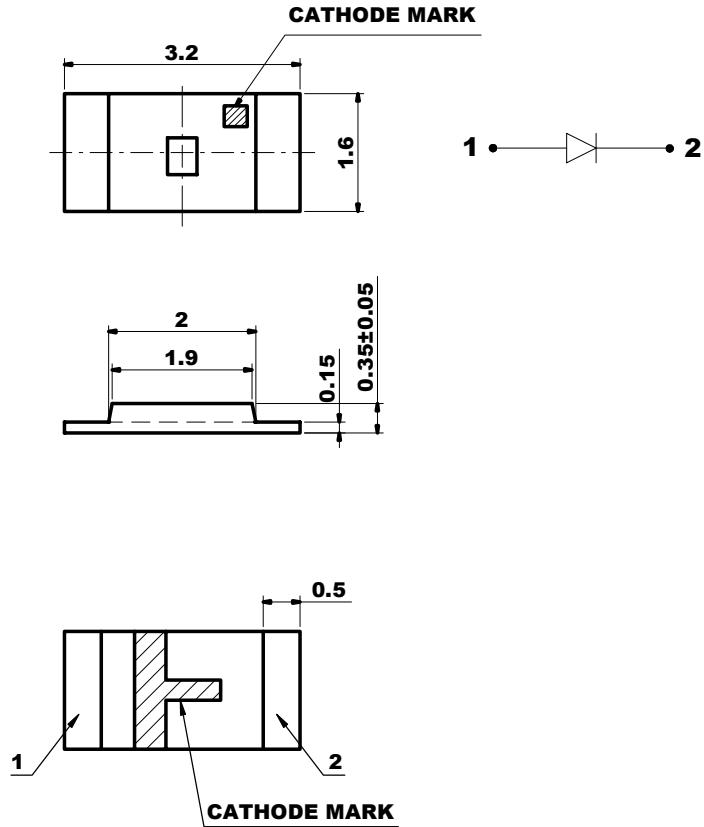
Forward Current Derating Curve



Luminous Intensity Vs. Ambient Temperature

HTLLC-1206T2GC-02

**UNIT:MM
TOLERANCE:±0.15**

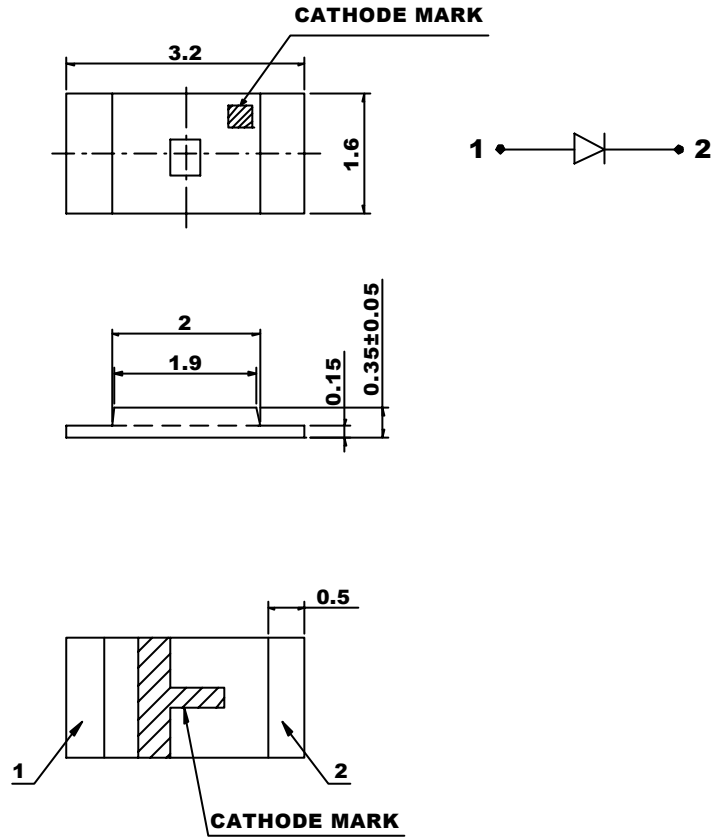


MEET_SS00259_STANDARD	Emitting Color	Material	Lens Type	Iv (If = 2 mA)		Viewing Angle 2 θ 1/2
				MIN (mcd)	TYP (mcd)	
Part No.	Super Brightness Green	GaN	Water Clear	67	117	120°

APPROVE:	CHECKED:	DRAWN:	DATA NO:	SCALE:
Kang Zhen Dong	Kang Zhen Dong	Shao Li Juan	P-M-ES-XF016-HL-01	20:1
				DATE: 2009/10/13

HTLLC-1206T2GC

UNIT:MM
TOLERANCE:±0.15

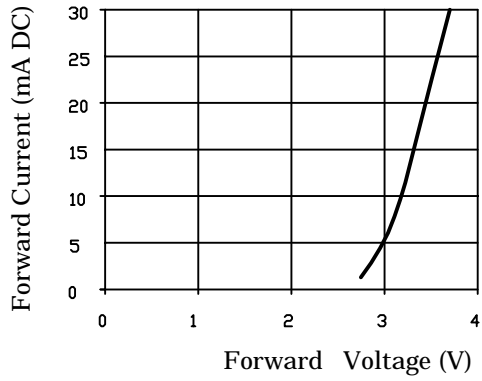


MEET_SS00259_STANDARD	Emitting Color	Material	Lens Type	I _v (I _F = 20mA)		Viewing Angle
				MIN (mcd)	TYP (mcd)	
Part No.						2 θ 1/2
HTLLC-1206T2GC	Super Brightness Green	GaN	Water Clear	250	500	120°

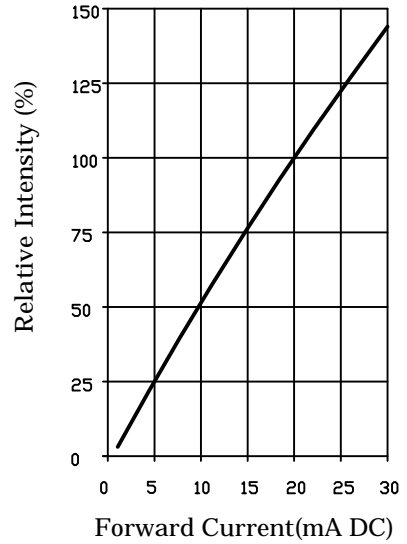
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	K		P-M-ES-XF007-HL-01	20:1
				DATE: 2009/06/29

Absolute maximum ratings (TA=25 °C)		T2G	Green (InGaN)	Unit
Reverse voltage	V_R		5	V
Forward current	I_F		30	mA
Forward current(Peak) 1/10 Duty Cycle,0.1ms Pulse Width	I_{FP}		100	mA
Power dissipation	P_d		120	mW
LED LAMPS:				
Operating temperature	T_{OP}		-40~+85	°C
Storage temperature	T_{ST}		-40~+85	°C
LED DISPLAYS:				
Operating temperature	T_A		-40~+85	°C
Storage temperature	T_{STG}		-40~+85	°C

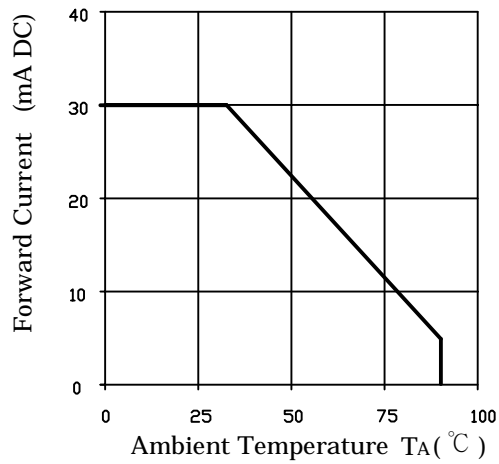
Operating characteristics (TA=25 °C)		T2G	Green (InGaN)	Unit
Forward voltage(typ.) $I_F = 20\text{mA}$	V_F		3.5	V
Forward voltage(max.) $I_F = 20\text{mA}$	V_F		4.0	V
Reverse current(max.) $V_R = 5\text{V}$	I_R		10	uA
Wavelength at dominant emission $I_F = 20\text{mA}$	λ_D		525	nm
Wavelength at peak emission(typ.) $I_F = 20\text{mA}$	λ_P		523	nm
Spectral line half-width $I_F = 20\text{mA}$	$\Delta \lambda$		36	nm
Capacitance $V_F = 0\text{V}, f = 1\text{MHz}$	C		20	pF



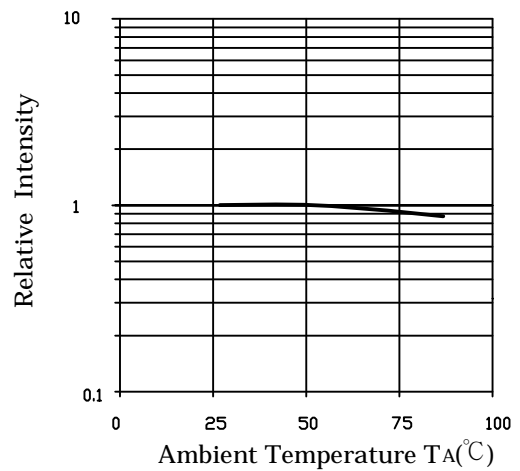
Forward Current Vs. Forward Voltage



Relative Intensity Vs. Forward Current

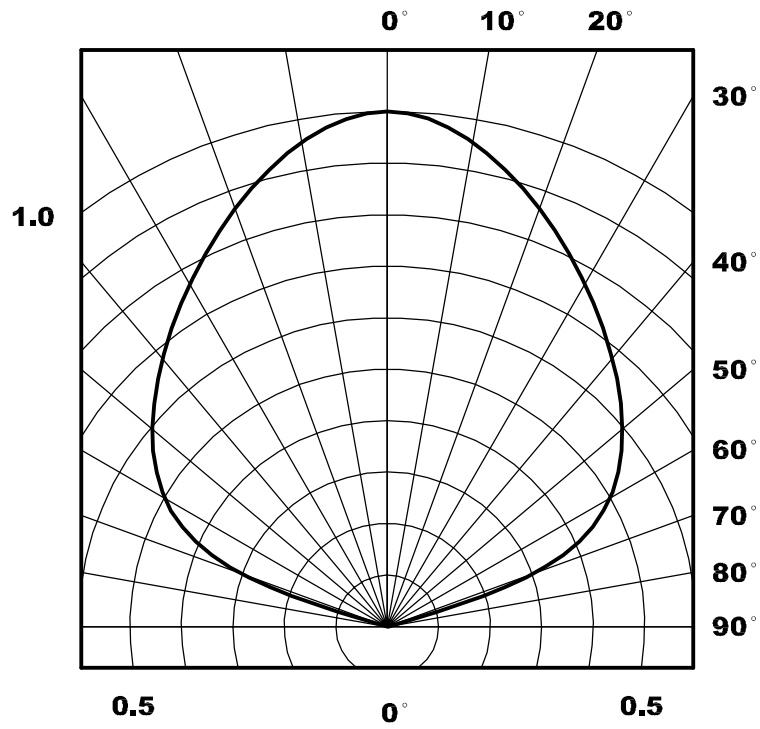


Forward Current Derating Curve



Luminous Intensity Vs. Ambient Temperature

120°



View Angle $2\theta_{1/2}=120^\circ$

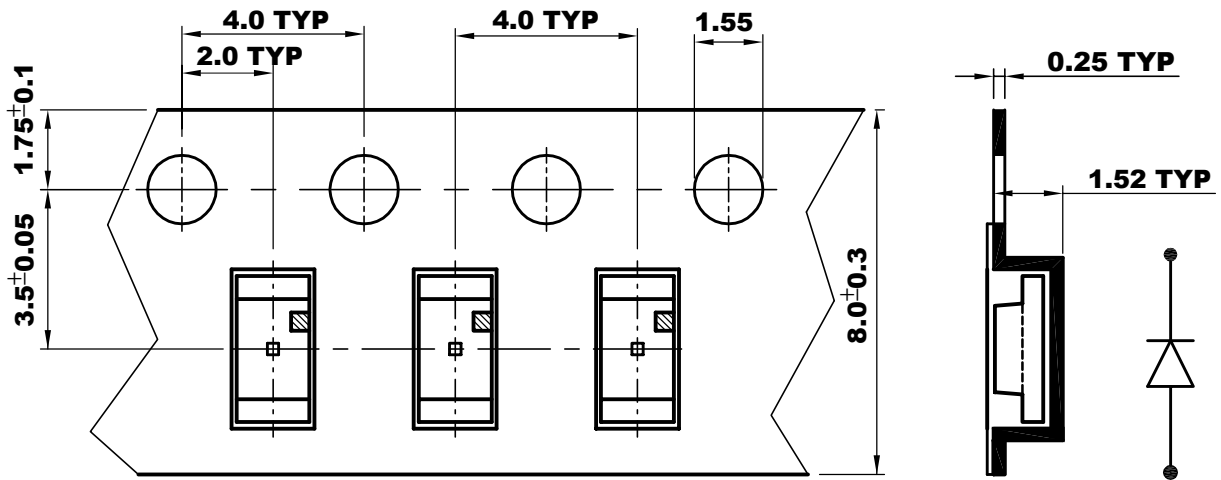
HTLLC-1206

UNIT:MM

TOLERANCE:±0.25

TYPE →

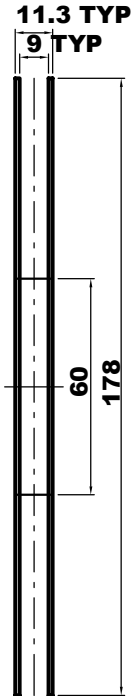
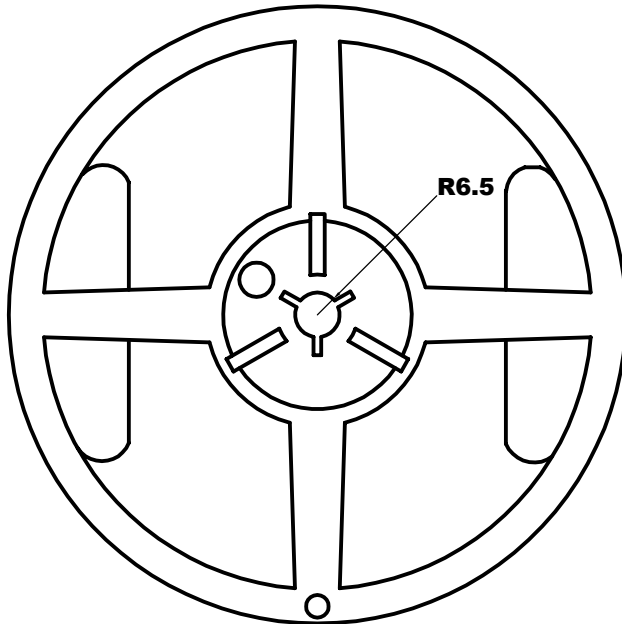
**PACKAGE:2000 OR 1000PCS/REEL
REEL" T":14mmTYP**



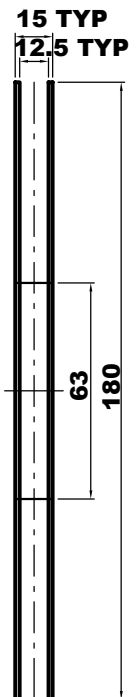
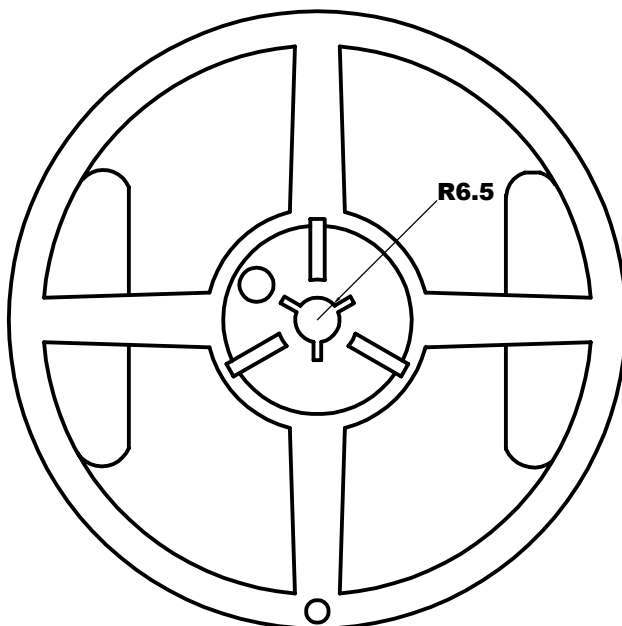
REEL SPECIFICATIONS

UNIT:MM
TOLERANCE: ± 0.25

REEL-7R08



REEL-7R12

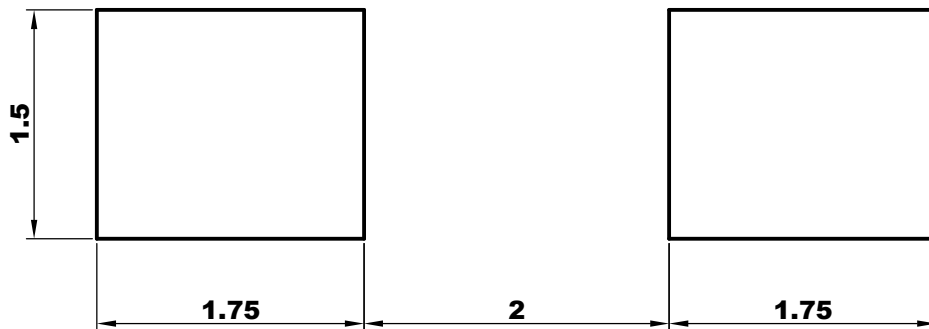


HTLLC-1206

UNIT:MM

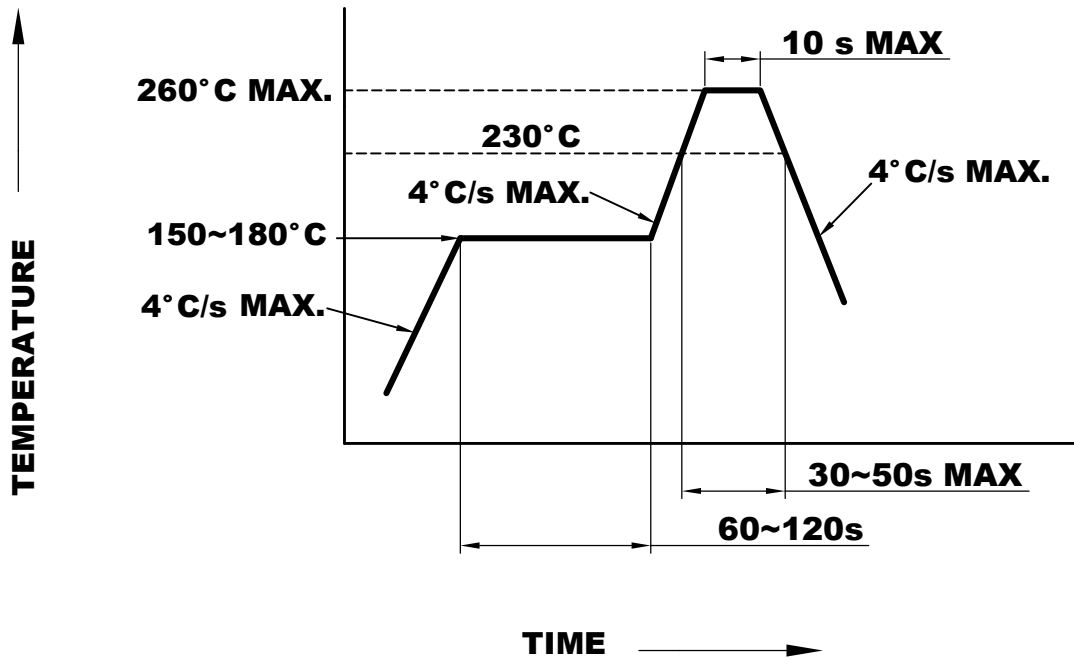
**The following soldering patterns are
recommended for reflow-soldering:**

For reflow soldering



SMT REFLOW SOLDERING INSTRUCTIONS

SMT REFLOW SOLDERING INSTRUCTIONS



SMT Reflow soldering 260°C one cycle

SMD HANDLING AND APPLICATION PRECAUTIONS

STORAGE

(1.1) It is recommended to store the devices in accordance with the following conditions:

Humidity: 60%RH Max.

Temperature: 5°C ~ 30°C (41°F ~ 86°F)

(1.2) Shelf life in sealed bag: 6 month at <5°C ~ 30°C and <60%RH.

After the package is opened, the products should be used within 72hrs.

Or they should be kept at $\leq 30\%$ RH in zip-locked sealed bags.

DRY PACK AND BAKING

SMD LEDs are MOISTURE SENSITIVE devices. Avoid absorbing moisture at any time during transportation and/or storage. It is recommended to bake before soldering when the pack is unsealed after 72 hrs, or any suspicious moisture being found. Bake devices in accordance with the following conditions:

(a) 50±3°C x (12~24hrs) and <5%RH, taped reel type

(b) 100±3°C x (45min~1hr), loose packing type, or

(c) 130±3°C x (15~30min), loose packing type

ELECTRIC STATIC DISCHARGE(ESD) PROTECTION

Materials with GaN, InGaN, AlInGaP are STATIC SENSITIVE devices. They will be packed in anti-static bags. ESD protection must be deliberately observed from the initial design stage. The static-electric discharge may result in severe malfunction of the devices. In the events of manual working in process, make sure the devices are well protected from ESD at any time. Surge before and during handling products.